

Inventory Management Work Stream Meeting (IM WS)

CDLS AdM Challenge

15th April 2024 (virtual)

{updated during/post meeting}

Agenda (1030 to 1230)

- Attendee list
- Notes & Actions from last meeting(s)
- Updates: NATO Codification Committee, Local Manufacturing Policy, Obsolescence Management Policy & SSE review
- Industry feedback on AM projects (lessons learned, issues, experiences etc.) wrt IM aspects.
- Project TAMPA – Issues raised to IMWG
- AOB
- DONM

Attendee Registration List

First Name	Last Name	Org
Ian	Smith	Allan Webb
Neil	Dodd	Devonport Royal Dockyard
Greg	Stern	Devonport Royal Dockyard
Keri	Montague	Leonardo
Ian	Slavin	Ministry of Defence
Neville	Parton	Ministry of Defence
Karl	Bailey	Ministry of Defence
Giles	Nordmann	Ministry of Defence
Alexander	Champion	Ministry of Defence
Matt	Darkin	None
Adrian	Hudson	Rheinmetall BAE Systems Land (RBSL)
Andrew	Collins	Thales Group plc
Ruari	Sands	UKNCB / DE&S

Guy Hargreaves – MoD Co-Chair

Len Pannett – Ind Co-Chair

Stu Olden – Sec

Timothy Buffham – MoD, DQA

Marcus Gardner, MoD, SDA

Green
denotes in
attendance

Agenda

- **Notes & Actions from last meeting(s)**

20/9 Meeting Actions:

- Who is looking at procurement process for AdM parts if not via OEMs? Raised with Exec Gp - Parts Creation Framework, EST taking lead, industry briefing on 14th Nov online. EST programme closed, new MOD owner being sought to progress. **TBA – Dir Jt Sp now 3* RO for MoD AdM. CR progressing PCS & where this should lie.**

12/10 Meeting Notes/Actions:

- Is it possible to put an AdM flag against a part on BIWMS, considering this is going to be rolled out from the Air domain to Land? Action: GH to investigate – BIWMS flag integration with CSIS will be reviewed after AdM flag initiated on CSIS. **Ongoing**
- What will be the process for ‘sign off’ of parts via the PCF? Action: GH to investigate with EST (PT) – **Still** TBC wrt future of PCF.

15/4 Meeting Notes/Actions (This Meeting):

- (Slide 6) Obsolescence Policy update: Def Sp (CR) to consider communication strategy & method to ensure updated policy is understood & activity undertaken by stakeholders. Raised with CR 15/4.
- (Slide 9) New MOD co-chair being sought, expect a fair gap (Action with Def Sp, CR).
- (Slide 9) Proposal to change focus of IMWG to a wider remit/ audience under Def Supply Chain WG raised with CR 15/4.

Agenda

- **NATO Codification Committee update**
 - Expect most case by case considerations will result in new NSNs
 - No overall NATO view yet on codification approach, discussion has started, but divergent views need to be reconciled. **Awaiting AC135 to be standardised.**
 - Codification eTasking form update for AdM declaration – awaiting go-live, **inching closer.**
- **Local Manufacturing Policy and Obsolescence Management Policy update**
 - LMP formally staffed by Defence Support across MOD Supply User Group, comments received and reviewed, some further work required. **Work undertaken and awaits processing or publication (Def SP). Relevant publications: DEF STAN 8141 – Military Packaging standard. [Supplier Manual - Leidos Supply, Ltd. \(leidos-supply.uk\)](http://leidos-supply.uk)**
 - Obsolescence Management Policy update processed to emphasise potential use of AdM, process guidance to highlight speed versus cost trade-off being published, then training within MOD to be updated (**status TBC**). **Considered BAU. Action: Def Sp (CR) to consider communication strategy & method to ensure updated policy is understood & activity undertaken by stakeholders.**
 - DefSp OA supporting cost of unavailability supporting data. **Initial work requires further refinement before useful to support DTs.**
- **Support Solution Envelope (SSE) review**
 - Discussion on changes required to MOD ILS policy and processes and DefStan 00-60 concluded not required. Need identified to improve Support requirements definition to ensure potential need/benefits for AdM is recognised, so then included in the support solution. Work to start on standardised tailorable support requirements. **Position reversed, back to considering policy, but activity on hold pending resourcing (on Def Sp sub portfolio of activity req'd with CR).**
- **AdM Procurement**
 - MoD procurement strategy guidance reviewed, could not amend, highlighting AdM time versus cost arguments in project and service delivery plans, then promote DT awareness of AdM as a potential solution. (also, guidance required on accounting for engineering costs). **Project Management Plan guidance updated, Service Delivery Plan guidance update close. Engineering cost treatment guidance on how current policy should apply to split costs – activity on hold pending resourcing.**
- **Future Processes and LogIS and AdM**
 - Capability Planning process commenced for future LogIS consideration of AdM requirements (Digital Thread)
 - Work commenced to include AdM into MOD Support Business Process Model. **Passed temporarily to DT MOD co-Chair to progress.**

Agenda

- Industry feedback on AM projects (lessons learned, issues, experiences etc.) wrt IM aspects.
 - **No points raised prior / during meeting.**

Agenda

- Project TAMPA:
 - TAMPA update:
 - There seemed to be a lack of knowledge about the planned AdM flag in CSIS – propose awareness campaign once up and running. - Acknowledged
 - Questioned if there was a mapping document that identifies UK AdM capability (materials, process & machinery) – thought that this might be available via AMUK. Action: SO to review. Questionnaire put together by Cert WG (James Bye & Joe Searle, Babcock) & sent out by SO to all delegates 29/8. Requested responses by end of Sep. Briefed at Oct and Mar AdMaaS mtgs. Questionnaire now on TDI website & readvertised 3/11. 21 respondents to date (4 OEMs – Thales, Babcock, BAES & Leonardo).
 - New TAMPA issues for IMWG – None to date.
 - AC update: AC & RH back working under Def Sp (Strat Com). Continuing work on how Spiral 1 & 2 AdM parts enter into Def Supply Chain.

Agenda

- **AOB**
 - Overall defence sponsorship of AdM being reconsidered with closure of EST programme, no further info available at this time. – Resolved within DefSp. Dir Jt Sp now 3* RO.
 - MOD IMWG co-chair Guy Hargreaves moving roles and can no longer support. New MOD co-chair being sought, expect a fair gap (Action with Def Sp, CR).
 - Also need to reconsider role of IMWG as content currently fairly MOD rather than industry focussed.
 - LP: Potential to transition IMWG to Def Supply Chain WG to widen focus & audience (to include DTs).
- DONM – TBC (pending MoD Co-Chair).

Archive slides:

Project TAMPA (AdM as a service)

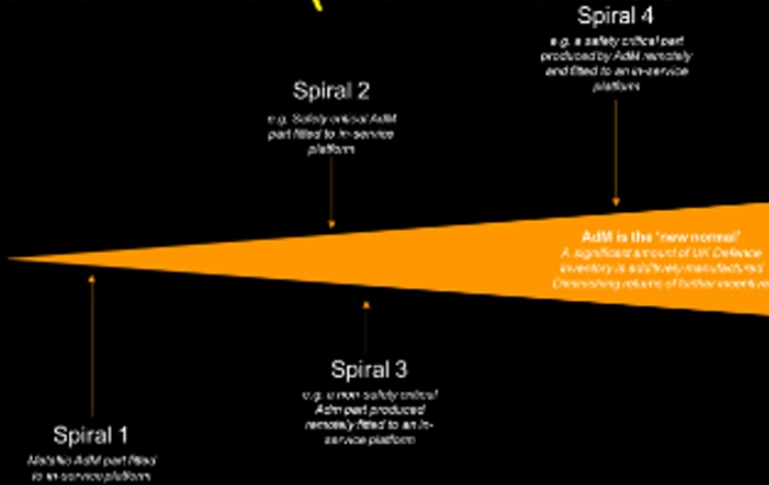


Strategic Command
Defence Support

- Incentivise Industry through competition

In all spirals the bidder chooses part:

- IPR
- Extant Sp Ctt
- Familiarity with customer
- Familiarity with supply issues



Delivers:

- Repeatable processes
- LFE
- Broad exposure/ acceleration
- Facts to undermine opinions
- Access to print files
- Evidence to underpin strategies

- Work collaboratively with Industry to resolve constraints to adoption



- Spiral 1 contracts awarded to:
 - AMFG
 - Babcock
 - NP Aerospace
 - RBSL
 - Thales
- Spiral 2 to follow shortly. HVM CoE target is June to get ITT out.

SPIRAL 1 SUBMISSIONS

Ser	FIRM	NSN	Short Desc	Obsolescent	Lead Time (LT)	LT Anticipated	Share print file	Notes
1	AMFG	1240-99-1353420	Periscope Clamp - T2	Obsolete	4 weeks	1 week	Y	4 months to fitment.
2	AMFG	1015-99-4747348	Wheel Hub Assy Lt Gun	Obsolete	NK	1 week	Y	No current route to supply. 6 months to fitment
3	AMFG	1015-99-9634850	Gear Selector Lt Gun	Obsolete	NK	1 week	Y	No current route to supply. 7 months to fitment.
4	Babcock	2540-99-9585252	Eveshaft MH35 Lt Gun	Obsolete	NK	3 months reducing to 3 weeks	y	On COSL 2 demands outstanding
5	Babcock	NK	Buffer cylinder T23 4.5" gun	Obsolete	NK	6 months reducing to 3 weeks	y	Not codified. Pt No 11-454-06-006-0602-001-001
6	Babcock	1095-99-8030790	Hinge Arm Astute/ DN	No	41 weeks	27 weeks	y	AUSUK implications seeking quicker build processes.
7	NP Aerospace	2590-99-244-9438	Step Brkt Assy LH Cougar	No	7 weeks	2 weeks	Y	
8	NP Aerospace	2540-99-979-2464	Catch Rear Door Assy LH Cougar	No	8 weeks	2 weeks	Y	
9	RBSL	5340-99-225-5675	Bracket Stop Warrior	No	<9 months	2 months reducing to 2 weeks	Y	
10	RBSL	5340-99-297-8005	Convoy Flag Mntg Bckt Panther	No	6 months	2 months reducing to 2 weeks	Y	
11	Thales	NK	Sonar 2193 Array Housing Assy - Moored Mine	No	9 months	3 months	Y	Pt No 56633200-AA-003

ROLES AND RESPONSIBILITIES

ACTIVITY	R	A	C	I	Notes
Raising Issues for collaborative <u>AdMaaS</u> WG resolution	Bidder/ DT	FCG	DT	<u>Stkhldrs</u> (S)	
Managing resolution process – but not resolving issues	FCG	StratCom	DT	S	
Checkpoint Meetings	FCG	Bidder	DT	S	
Progress reporting	Bidder	FCG	DT	S	
Acceptance into service	Bidder	DT	FCG StratCom	S	
Production of technical information / print file/ evidence/learning	Bidder	FCG	DT	S	
Retention and dissemination of technical information/ print file/ evidence/ learning	FCG	FCG	DT	S	
Communicating to stakeholders (internal to MOD)	FCG	FCG	StratCom	DT, Bidder, S	
Communicating to stakeholders (external to MOD)	FCG	StratCom	DT Bidders	S	
Escalation	DT Bidder	FCG	FCG comm	S	
Attendance/ Representation at AdMaaS WGs	Bidder	StratCom	FCG	S	

ISSUE RESOLUTION

Template (word) to be published and process managed via excel in Kahootz

